

### **GEA Heat Exchangers / GEA PHE Systems**

# The News Exchanger March 2015 Heat exchange with HX-Factor energizes the world.

### NEW PRODUCT SPOTLIGHT

### ConBraze<sup>™</sup>

The GEA ConBraze is a brazed plate heat exchanger that guarantees maximum performance and substantial savings potential in compact space. The ConBraze Heat Exchanger couples an optimal plate design with a thermally efficient refrigeration system to meet the growing demand for ecofriendly products.

This innovative solution yields overall savings in material, weight, and space.

Features	Benefits
Optimized Port Distribution Area	Enhanced Thermal Efficiency
Advanced Dimple Plate Design	Lower Pressure Drop Increased Mechanical Strength
Smaller Channel Gap	Lower Pump Cost/Smaller Compresso Reduced Refrigerant AND Secondary Holdup Volume Reduces Overall Footprint Decreased Freight Cost



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GEA IN THE NEWS

GEA Heat Exchangers, Inc., PHE Division, 100 GEA Drive, York, PA 17406, USA

### Comico

We are pleased to announce that our Service Center in North Sioux City, SD has been named Business of the Month by the North Sioux City Economic Development Council. We received this award due to our continuing investment, which benefits the local economy.

Construction of the Service Center was finished in

May, 2014 and the Service Center began operations after equipment installation in September, 2014.

Our Center is a full service operation offering

cleaning, repair, and spare parts for most OEM brands of heat exchangers. The Service Center business is continuing to increase each month and we look forward to working with all Authorized GEA Sales Representatives at this location.



### The North Sioux City Economic Development Corporation (NSCEDC) has presented the Business of

the Month award to GEA Heat Exchangers, Inc., PHE Division. Shown are from left, NSCEDC board member Grey Meyer, Corey O'Connor of GEA Heat Exchangers, NSCEDC President Bruce Odson and NSCEDC board member Glenn Ivarsen.

AFTER SALES AND SERVICE BROCHURE

 $Please\ contact\ Gerek\ Foote, gerek. foote@gea.com, 717-880-0839\ for\ more\ information.$ 

HEAT EXCHANGER MAINTENANCE

### Spring is right around the corner.

## Is your equipment ready? Contact the Following Personnel for Assistance

Brazed Plate Heat Exchangers

Contact: Mike Lewgood
michael.lewgood@gea.com

Gasketed After Sales

Contact: Gerek Foote
gerek.foote@gea.com



### michael.lewgood@gea.com Ty Stein ty.stein@gea.com

717-268-6200

<u>Customer Service</u>

Contact: <u>Customerservice.phe-systems.usa@gea.com</u>

717-268-6336

#### 717-880-0839 Chad Bishop

chad.bishop@gea.com 717-309-7712 Aftermarket.phe-systems.usa@gea.com 717-268-6332

GE/

### In February, GEA PHE won a sizeable order for four BT-75 size

**NEW ORDER FOR GEA BLOCS** 

GEABlocs for a major oil and gas company located in Alberta, Canada. These exchangers will be used to exchange heat between a lean amine stream and a rich amine stream at a gas processing

by: Mark McKinney

CO2 gases which must be stripped from the gas stream before it can be further processed. Plate heat exchangers, both gasketed and welded types, have been the preferred choice for this heat recovery position for many years by most clients. The tight temperature approaches available in plate technology allow the end users to recover more heat as compared to more conventional Shell & Tubes which allows for a greater degree of operational cost savings over time.

In early March, GEA received another very sizeable order for two BT-75 size GEABlocs for one of the largest US oil refineries located in the gulf coast region. The exchangers will be used in the refinery's Sulfur Recovery Unit where sulfur is cracked from naphtha with minimal olefin saturation and therefore minimal octane loss of their gasoline blend. The specific service is to pre-heat the feed stream of a naphtha product stabilizer column using the hot bottoms stream. This for the product stabilizer column using the hot bottoms stream. This

facility. This is a heat recovery position in between the gas stripper and gas absorber columns. The rich stream is rich in both H2S &

minimal olefin saturation and therefore minimal octane loss of their gasoline blend. The specific service is to pre-heat the feed stream of a naphtha product stabilizer column using the hot bottoms stream. This 'feed-bottoms interchanger' is considered a heat recovery position wherein the client exchanges as much energy as possible back into their process. The tight temperature approaches available in plate technology typically provide a greater degree of heat recovery as compared to Shell & Tube heat exchangers and with a smaller footprint as well.

refinery projects involving sulfur reduction in both the Sulfur Recovery Unit and the Hydro-Treater Unit, where GEA has enjoyed many successes installing GEABlocs over the years.

Heat recovery positions like these are considered to be the sweet spot for welded bloc plate heat exchangers. This is especially true for services where both the hot and cold fluid streams have the same corrosion characteristics requiring a higher alloy than typical stainless steels. Blocs are tremendously

Within the next several years, refineries all over the nation will be working to reduce the amount of sulfur in their gasoline to meet government mandated provisions. You should keep your eyes open for

more cost effective than Shell & Tubes for these types of services. You should keep your eyes open for any heat transfer services involving feed/bottoms streams which are found in the following sections of any refinery – De-Butanizer Columns, De-Propanizer Columns, Sour Water Strippers, Sulfuric Acid Alkylation Units, Sulfur Recovery Units, Sodium Hydro-Sulfide Contactors, etc.

Contact Mark McKinney, mark.mckinney@gea.com, 717-268-6307, for additional information.

GEA BLOC BROCHURE

**UPCOMING TRADESHOWS** 

### F Drew





Come See

### WE WANT TO HEAR FROM YOU!

If there is a topic, suggestion, or question that you want included in our next newsletter, send your request via email to rene.langley@gea.com

To remove your name from our mailing list, please send email to <a href="mailto:info.phe-systems.usa@gea.com">info.phe-systems.usa@gea.com</a>